




# Instructions for the use of the Vacuum-/Cook-in-Bag

	 <b>Side seal- and tubular bag standard PA/PE 90µ</b>	 <b>Tubular pouches boilable 115° PA/PE 90µ</b> - pasteurize -	 <b>Side seal bag 121° OPA/PP 90µ</b> - sterilize -
From -40 to +40 degrees	<ul style="list-style-type: none"> <li>No time restrictions</li> <li>No special instructions for use</li> </ul>	<ul style="list-style-type: none"> <li>No time restrictions</li> <li>No special instructions for use</li> </ul>	<ul style="list-style-type: none"> <li>No time restrictions</li> <li>No special instructions for use</li> </ul>
From +40 to +70 degrees	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li>No special instructions for use</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li>No special instructions for use</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li>No special instructions for use</li> </ul>
From +70 to +80 degrees	<ul style="list-style-type: none"> <li>Max. 1 hour</li> <li>No special instructions for use</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li>No special instructions for use</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li>No special instructions for use</li> </ul>
From +80 to +90 degrees	<ul style="list-style-type: none"> <li>Max. 30 minutes</li> <li><b>Use only</b> with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with bag on top and slow filling</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li><b>Use only</b> with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with having a flat surface underneath the bag. Fill it slowly!</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li><b>Use only</b> with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with having a flat surface underneath the bag. Fill it slowly!</li> </ul>
From +90 to +100 degrees	<ul style="list-style-type: none"> <li>Not possible</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li><b>Use only</b> with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with having a flat surface underneath the bag. Fill it slowly!</li> </ul>	<ul style="list-style-type: none"> <li>Max. 2 hours</li> <li><b>Use only</b> with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with having a flat surface underneath the bag. Fill it slowly!</li> </ul>
From +100 to +115 degrees	<ul style="list-style-type: none"> <li>Not possible</li> </ul>	<ul style="list-style-type: none"> <li>Max. 1 hour</li> <li><b>Use only</b> with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with having a flat surface underneath the bag. Fill it slowly!</li> </ul>	<ul style="list-style-type: none"> <li>Max. 1 hour</li> <li><b>Use only</b> with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with having a flat surface underneath the bag. Fill it slowly!</li> </ul>
From +115 to +121 degrees	<ul style="list-style-type: none"> <li>Not possible</li> </ul>	<ul style="list-style-type: none"> <li>Not possible</li> </ul>	<ul style="list-style-type: none"> <li>Max. 30 minutes</li> <li>Use only with pressure compensation (autoclaves)</li> <li><b>Hot filling</b> only with having a flat surface underneath the bag. Fill it slowly!</li> </ul>

application-specific; the technical and sensory suitability for the intended use is the responsibility of the consumer